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Safety Data Sheet

SDS #: S-00002 Solid Ink - Black, Cyan, Magenta, Yellow

Issuing Date 2011-12-07 Revision Date 2012-02-07 Version 1

1. Product and Company Identification

Trade Name: Solid Ink for ColorQube 8700, ColorQube 8900

Part No. 108R00990, 108R00991, 108R00992, 108R00993, 108R00994, 108R00995, 108R00996, 108R00997, 108R00998, 108R00999, 108R01000, 108R01001, 108R01002, 108R01003, 108R01004, 108R01005, 108R01006, 108R01007, 108R01008, 108R01009, 108R01010, 108R01011, 108R01012, 108R01013, 108R01014, 108R01015, 108R01016, 108R01017, 108R01018, 108R01019, 108R01020, 108R01021, 108R01022, 108R01023, 108R01024, 108R01025, 108R01026, 108R01027, 108R01028, 108R01029, 108R01030, 108R01031, 108R01032, 108R01033, 108R01114

Color Cyan, Black, Magenta, Yellow

Pure substance/preparation Preparation

Identified uses Xerographic printing

Manufactured by: Xerox Corporation, Office Group

P.O. Box 1000

Wilsonville, OR 97070-1000

Emergency telephone Safety Information (800)828-6571

Health Emergency (585)422-2177

Chemical Emergency only (Chemtrec) (800)424-9300 or (703)527-3887 (collect outside the US or Canada)

2. Hazards Identification

Emergency Overview

The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

Color	Appearance	Physical state	Odor
Cyan , Black, Magenta, Yellow	Wax like	Solid	Faint

Potential Health Effects

Principle Routes of Exposure Skin contact

Acute toxicity

Eyes Not expected to be an irritant Skin Not expected to be an irritant

Inhalationnot applicableIngestionnot applicable

Chronic effects

Main symptoms No known effects under normal use conditions

Aggravated Medical Conditions None under normal use conditions



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Environmental hazard See Section 12 for additional Ecological Information.

Risk Phrases None required

3. Composition/Information on Ingredients

Chemical Name	CAS-No	Weight %
Polyethylene & Fatty amide waxes	Proprietary	50-60
Resin	Proprietary	10-20
Dyes	Proprietary	<5

4. First Aid Measures

General advice When symptoms persist or in all cases of doubt seek medical advice. Show this material

safety data sheet to the doctor in attendance.

Eye contact Not an expected route of exposure, Wash off with plenty of water

Skin contact Wash off with warm water and soap

Inhalation not applicable

Ingestion Not applicable

Notes to physician Treat symptomatically

Protection of first-aidersNo special protective equipment required.

5. Fire-Fighting Measures

Flammable properties Combustible material: may burn but does not ignite readily.

Flash point $> ^{\circ}C / > ^{\circ}F$

Method Pensky-Martens closed tester

Suitable extinguishing media Dry powder, Carbon dioxide (CO₂), Halons

Unsuitable extinguishing media No information available

Hazardous combustion products

May emit toxic fumes under fire conditions

Explosion Data

Sensitivity to Mechanical Impact Not impact sensitive

Sensitivity to Static Discharge Not sensitive.

Specific hazards arising from the chemical

No information available.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.



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NFPA 704

Health HazardFlammabilityStabilitySpecial hazard00None

6. Accidental Release Measures

Personal Precautions None required.

Environmental Precautions Refer to protective measures listed in Sections 7 and 8.

Methods for containment not applicable

Methods for cleaning upPick up and transfer to properly labeled containers.

Other Information See Section 12 for additional information.

7. Handling and Storage

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice

Technical measures/Storage

conditions

Keep tightly closed in a dry and cool place

Hygiene measures None under normal use condtions

8. Exposure Controls/Personal Protection

Exposure guidelines

Product information

Other Information

No hazardous exposure expected under normal use conditions.

Biological standards

No information available

Occupational Exposure Controls

Engineering measures None under normal use conditions.

Personal Protective Equipment

Consumer use These recommendations apply to the product as supplied

Respiratory protection No special protective equipment required.

Eye/Face protection No special protective equipment required.

Skin and body protection No special protective equipment required.

Hand protection No special protective equipment required



Faint

Solid

Not applicable

Cyan, Black, Magenta, Yellow

Pensky-Martens closed tester

Odor

Color

Method

Physical state

Softening point

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9. Physical and Chemical Properties

Appearance

Wax like

Odor threshold No information available

pH not applicable
Flash point > °C / > °F
Boiling not applicable

point/range

Autoignition

not applicable

temperature

Flammability Limits in Air

not applicable

Vapor pressure not applicable Vapor density not applicable Water solubility Insoluble not applicable **Viscosity** Partition coefficient not applicable not applicable **Evaporation rate** Melting point/range ~ °C / ~ °F not applicable Freezing point Specific gravity ~ @ .? °C

10. Stability and Reactivity

Reactivity No dangerous reaction known under conditions of normal use

Stability Stable under normal conditions

Incompatible products None known

Conditions to Avoid Temperatures above .?°C

Hazardous Decomposition Products Thermal decomposition can lead to release of toxic/corrosive gases and vapors

Hazardous polymerization Hazardous polymerization does not occur

Hazardous reactionsNone under normal processing.

11. Toxicological Information

The toxicity information below is for the solid ink products and is based on studies conducted on each individual Xerox proprietary ingredient. Individual ingredient percent compositions in the ink products were considered in the final assessment.

Acute toxicity

Product information

Irritation Not expected to be an irritant

LD50 Oral: > g/kg (rat) **LD50 Dermal**: > g/kg (rat)



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Eyes Not expected to be an irritant Skin Not expected to be an irritant

Inhalationnot applicableIngestionnot applicable

Chronic toxicity

Product information

Main symptoms No known effects under normal use conditions

Aggravated Medical Conditions None under normal use conditions

Carcinogenicity Components not listed by IARC, NTP or OSHA.

Other Information

No hazardous exposure expected under normal use conditions.

Other toxic effects

Product information

SensitizationNot expected to be a sensitizerMutagenic effectsNot expected to be mutagenicTarget organ effectsNo information available.

Other adverse effects None known Aspiration Hazard not applicable

12. Ecological Information

Ecotoxicity

The environmental impact of this product has not been fully investigated.

Aquatic toxicity Not expected to be toxic to daphnia, algae, and fish

13. Disposal Considerations

Waste Disposal Methods This material, as supplied, is not a hazardous waste according to Federal regulations (40

CFR 261)

Waste must be disposed of in accordance with federal, state and local environmental

control regulations.

Contaminated packaging Dispose of in accordance with local regulations.

14. Transport Information

Note This material is not subject to regulation as a hazardous material for shipping.

Regulatory Information

International Inventories

TSCA Complies



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U.S. Federal Regulations

SARA 313

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Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health HazardNoChronic Health HazardNoFire HazardNoSudden Release of Pressure HazardNoReactive HazardNo

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product does not contain any substances regulated as hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

TSCA

TSCA 12b does not apply to this product.

U.S. State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS Hazard Class

Not determined

16. Other Information

Issuing Date 2011-12-07

Revision Date 2012-02-07

Revision Note Initial Release

Disclaimer

The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text

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