

Section III - Toxicology and Health Information

The toxicity data noted below is based on the test results of similar reprographic materials:

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Oral LD ₅₀ :	>5 g/kg (rats) practically non-toxic.	TLV:	10 mg/m ³ (inhalable particles)
Dermal LD ₅₀ :	>5 g/kg (rabbits) practically non-toxic.		3 mg/m ³ (respirable particles)
Inhalation LC ₅₀ :	>5 mg/l (rats, 4 hr exposure)practically non-toxic.	PEL:	15 mg/m ³ (total dust)
	>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT.		5 mg/m ³ (respirable dust)
Eye Irritation:	Not an irritant	STEL:	Not established
Skin Sensitization:	Not a sensitizer.	Ceiling:	Not established
Skin Irritation:	Not an irritant	XEL ¹ :	2.5 mg/m ³ (total dust)
Human Patch:	Non-irritating, non-sensitizing		0.4 mg/m ³ (respirable dust)
Mutagenicity:	No mutagenicity detected in Ames assay.		
Carcinogens:	None present		
Aquatic LC ₅₀ :	>1000 mg/l (fathead minnows) non-toxic.		

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1 mg/m^3) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4 mg/m^3) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m^3) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

XEL-Xerox Exposure Limit

604E14600

XEROX

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Trade Name: Phaser 6120 Toner

Section IV - Physical Data

Appearance/Odor:	Fine black, magenta, yellow, cyan powder		
	/ faint odor	Softening Range:	120°F - 140°F
Boiling Point:	Not applicable	Melting Point:	N.D.
Solubility in Water:	Negligible	Specific Gravity (H ₂ O=1):	~1
Evaporation Rate:	Not applicable	Vapor Pressure (mm Hg):	Not applicable
Vapor Density (Air=1):	Not applicable	pH:	Not applicable
Volatile:	Not applicable % (Wt.) Not applicable % (Vol.)		

	Section V. Fire and Explosion Date	
	Section V - Fire and Explosion Data	
Flash Point (Method Used):	Not applicable	
Flammable Limits:	LEL: Not applicable, UEL: Not applicable	
NFPA 704:	Consumer Use and Storage ("Cartridge" / "Bottle") Health - 0, Fire -1, Reactivity - 0	
	Manufacturing Use and Storage ("Bulk Containers") Health - 0, Fire -3, Reactivity - 0	
Extinguishing Media:	Avoid direct stream gently apply water mist, water fog, or foam	
Special Fire Fighting Procedur		
Fire and Explosion Hazards:	Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.	
	Section VI -Reactivity Data	
Stability:	Stable	
Hazardous Polymerization:	Will Not Occur	
Hazardous Decomposition Pro		
Incompatibility (Materials to A	void): None known	
	Section VII - Special Protection Information	
Respiratory Protection:	Respiratory Protection: None required when used as intended in Xerox equipment.	
Eye Protection:	None required when used as intended in Xerox equipment.	
Protective Gloves:	None required when used as intended in Xerox equipment.	
Other:	For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.	
	Section VIII - Special Precautions	
Handling and Storage:	Keep container tightly closed.	
Conditions to Avoid:	Avoid prolonged inhalation of excessive dust.	
	Section IX-Spill, Leak, and Disposal Procedures	
For Spills or Leakage:	Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly	
	to minimize generation of dust during clean up. If a vacuum is used, the motor must be rated as <i>dust tight</i> . A conductive hose bonded to the machine should be used to reduce static buildup (See Section	
	V). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned, after	
	v). Residue can be removed with soap and cold water. Garments may be washed of dry-cleaned, after removal of loose toner.	
Waste Disposal Method:	This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed.	
	State and Local requirements may, however, be more restrictive. Consult with the appropriate State	
	and Local waste disposal authorities for additional information. Incinerate only in a closed	
	container.	
	Section X - Transportation Information	
	This product is not regulated as a hazardous material	

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MSDS No.: A-1028