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Product Name: TONER IN IMAGING CARTRIDGE

MSDS No.:ICP-025Q

Date Prepared: 24-Jan-2000

1. PRODUCT AND COMPANY IDEN Product Name: TONER IN IN used for: PageWorks20	
	-Machi, Chuo-Ku, Osaka 541-8556 JAPAN -2251 Facsimile: +81-6-6266-1010
	ality Advancement Division) Nita-Shi, Osaka 564-0051 Japan N-6254
2. COMPOSITION / INFORMATION C Substance [] Prep	N INGREDIENTS aration [X]
Hazardous Ingredients: Chemical Name: Carbon b CAS No.: 1333-86-4 OSHA Z-Tables(USA): T NTP(USA): Not listed Symbol(EC): Not listed DFG-MAK(EC): Not list	EEC-No.: 215-609-9 ACGIH-TLV(USA): 3.5mg/m3 IARC Monographs: Group 2B R-Phrase(EC): Not listed
Major Ingredients: [Generic Name] Polyester resin Carbon black Polyolefin wax Organic pigment Amorphous silica	[CAS No.] [%] +++ >90 1333-86-4 1- 5 +++ 1- 5 +++ 1- 5 +++ <1
+++: Supplier's confident	al information

+++: Supplier's confidential information



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3. HAZARDS IDENTIFICATION

Most Important Hazards and Effects of the Products

For Human Health: This toner is not classified as a human carcinogen.

No symptoms expected with intended use.

For the Environment: No data are available on the adverse effects of this product on the environment.

For Others: None

Specific Hazards: Dust explosion (like most finely divided organic powders)

4. FIRST-AID MEASURES

Symptoms of Overexposure: No symptoms expected with intended use. Routes of Entry: Eye contact, inhalation, ingestion

Information

- Inhalation: If symptoms are experienced, remove source of contamination or move victim to fresh air and obtain medical advice.
- Skin Contact: Flush with gently flowing water (preferably lukewarm) and soap for 15 minutes or until particle is removed. If irritation does occur, obtain medical advice.
- Eye Contact: Do not allow victim to rub eye(s). Flush with gently flowing water (preferably lukewarm) for 15 minutes or until particle is removed. Have victim look right and left, and, then up and down. If irritation does occur, obtain medical attention. DO NOT attempt to manually remove anything stuck to the eye(s).
- Ingestion: If irritation or discomfort occurs, obtain medical attention immediately.

Note to Physician: None

Further Information: None

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media: CO2, water spray, foam and dry chemical Extinguishing Media to Avoid: Full water jet Special Firefighting Procedures: None Fire and Explosion Hazards: If dispersed in air, like most finely divided organic powders, may form an explosive mixture. Protection of Firefighters: Use self-contained breathing apparatus (SCBA).



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6. ACCIDENTAL RELEASE MEASURES
Personal Precautions: None
Environmental Precautions: None
Methods for Cleaning Up: Wipe off with paper or cloth.
DO NOT use vacuum cleaner when a large amount is released. It, like
most finely divided organic powders, may create a dust explosion.
Further Information: None
7. HANDLING AND STORAGE
Handling
Technical Measures: None
Precautions: None
Safe Handling Advice: Try not to disperse the particles.
Storage
Technical Measures: None
Storage Conditions: Keep container closed.
Store in a cool and dry place.
Incompatible Products:None
Packing Materials : Bottles or Cartridge designated by Minolta.
Further Information: None
8. EXPOSURE CONTROLS/PERSONAL PROTECTION
Engineering Measures
Ventilation: None required with intended use.
Control Parameters(As total dust)
OSHA-PEL(USA): 15mg/m3 ACGIH-TLV(USA): 10mg/m3
DFG-MAK(EC): 6mg/m3 Worksafe-TWA(Austl.): 10mg/m3
Personal Protective Equipment
Respiratory protection: None required when used as intended in
Minolta equipment.
Hand Protection: None required when used as intended in Minolta
equipment.
Eye protection: None required when used as intended in Minolta
equipment.
Skin Protection: None required when used as intended in Minolta equipment.
Other: For use other than normal customer-operating procedures
(such as in bulk toner processing facilities), goggles
and respirators may be required.
Hygiene Measures: Wash hands after handling.
Further Information: None



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9. PHYSICAL AND CHEMICAL PROPERTIES Appearance Physical State: Solid Form: Powder Color: Black Odor: Faint odor 5 - 15 Particle Size(µm): Boiling Point: Not applicable Melting Point(°C): No data available 120 - 130 * Softening Point(°C): Flash Point: Not applicable рH: Not applicable Explosion Properties: No data available Density(g/cm^3): 1.2 (bulk density: 0.5) Solubility in water: Negligible Flammability: No data available No data available Oxidizing Properties: 450 * Ignition Temperature(°C): Not applicable Vapor Pressure: Partition Coefficient, n-Octanol/Water: Not applicable 10. STABILITY AND REACTIVITY Stability: Stable [X] Unstable [] Hazardous Reactions: Dust explosion, like most finely divided organic powders. Conditions to avoid: Electric discharge, throwing into fire. Materials to Avoid: Oxidizing materials. Hazardous Decomposition Products: CO, CO2 Further Information: None 11. TOXICOLOGICAL INFORMATION Health Effects from Exposure: No symptoms expected with intended use. Toxicological Data Acute Toxicity:



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Date Prepared: 24-Jan-2000 Local Effects: see Chronic Toxicity or Long term Toxicity Chronic Toxicity or Long Term Toxicity: Prolonged inhalation of excessive dust may cause lung damage. It is attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust. In a study in rats by chronic inhalation exposure to a typical toner, a mild to moderate degree of lung fibrosis was observed in 92% of rats in the high concentration (16mg/m^3) exposure group, and a minimal to mild degree of fibrosis was noted in 22% of the animals in the middle $(4mg/m^3)$ exposure group. But no pulmonary change was reported in the lowest $(1mg/m^3)$ exposure group, the most relevant level to potential human exposures. Carcinogenicity

IARC Monographs: Not listed NTP(USA): Not listed

OSHA Regulated(USA): Not listed

In 1996 the IARC reevaluated carbon black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to Carbon Black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, a two-year cancer bioassay using a typical toner preparation containing carbon black demonstrated no association between toner exposure and tumor development in rats.

12. ECOLOGICAL INFORMATION

Mobility: No data are available on the adverse effects of this material on the environment.

Persistence/Degradability: No data are available on the adverse effects of this material on the environment.

Bioaccumulation: No data are available on the adverse effects of this material on the environment.



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Ecotoxicity	
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Benavior in S	ewage Works: No data are available on the adverse
effects	of this material on the environment.
Aquatic Toxici	ty: No data are available on the adverse effects of
this mat	cerial on the environment.
Ecological Data(E	C)
Csb Value(EC):	No data are available on the adverse effects of this
material	l on the environment.
AOX-Remark(EC):	: No data are available on the adverse effects of this
material	l on the environment.
BsB5 Value(EC)	: No data are available on the adverse effects of this
materia]	l on the environment.
Significant Com	mponents(EC): Not applicable
13. DISPOSAL CONSIDER	ATION
Appropriate Metho	-
	munity provisions):
	disposed or incinerated under conditions which meet
_	state and local environmental regulations.
Contaminated Pa	
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15. REGULATORY INFORMATION US Information Information on the label: Not required TSCA(Toxic Substances Control Act): All chemical substances in this product comply with all applicable rules or order under TSCA. SARA(Superfund Amendments and Reauthorization Act) Title III 302 Extreme Hazardous Substance: None 311/312 Hazard Categories: None 313 Reportable Ingredients: None California Proposition 65: This product contains no chemical substances subject to California Proposition 65. EU Information Information on the label (88/379/EEC and 67/548/EEC): Symbol & Indication: Not required R-Phrase: Not required S-Phrase: Not required 76/769/EEC: All chemical substances in this product comply with all applicable rules or order under 76/769/EEC. **16. OTHER INFORMATION** NFPA Hazard Rating: The National Fire Protection Agency(USA): Health: 1 Flammability: 1 Reactivity: 0 HMIS Rating: The National Paint and Coating Association(USA): Health: 1 Flammability: 1 Reactivity: 0 Recommended Uses: Toner for Electrophotographic Equipment Restrictions: Information on this data sheet represents our current data and the best opinion as to the proper use in handling of this product under normal conditions specified in our User's Manual. However, neither Minolta Co., Ltd. nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information

contained herein. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we do not guarantee that these are the only hazards which exist.



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Literature References:

ANSI Z400.1-1993

TRGS 220: Sicherheitsdatenblatt für gefährliche Stoffe und Zubereitungen

ISO 11014-1

Commission Directive 91/155/EEC

- The Material Safety Data sheet: A Practical Guide to First Aid: Canadian Centre for Occupational Health and Safety's publication
- HMIS IMPLEMENTATION MANUAL: National Paint & Coatings association
- IARC(1996): IARC monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol. 65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds, Lyon, pp.149-261

H.Muhle, B.Bellmann, O.Creutzenberg, C.Dasenbrock, H.Ernst, R.Kilpper, J.C.MacKenzie, P.Morrow, U.Mohr, S.Takenaka, and R.Mermelstein(1991) Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats. Fundamental and Applied Toxicology 17, pp.280-299.