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MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Ricoh Print Cartridge Black MP C7500A

Product Number: 841084 Chemical Name: mixture CAS Number: 0-00-0

Company Identification

Ricoh Americas Corporation

5 Dedrick Place

West Caldwell, NJ 07006 USA

1-973-882-2000 or 1-973-882-5218 (For product information)

1-800-336-6737 (For emergencies)

GENERAL USE:

MP C6000, MP C7500.

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
POLYESTER RESIN	50.0 - 90.0 %	Confidential
WAX	< 10.0 %	Confidential
CARBON BLACK	< 10.0 %	1333-86-4
SILICA	< 10.0 %	7631-86-9
FERRITE	1.0 - 20.0 %	65997-18-4

EXPOSURE GUIDELINES:

Carbon Black

OSHA PEL: 3.5 mg/m³ ACGIH TWA: 3.5 mg/m³

Silica

OSHA PEL: 15 mg/m³ ACGIH TWA: 10 mg/m³

3. HAZARDS IDENTIFICATION

PRIMARY ENTRY ROUTES:

Inhalation, ingestion.

CARCINOGENICITY:

Carbon Black was reclassified as a Group 2B by IARC in 1996 based on the result of only the inhalation study in rats. However there was not observed the incidence of tumors on the test results on dermal or oral studies. Also 2-years inhalation study using a

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typical toner containing carbon black showed no association between toner exposure and animal tumors.

MEDICAL CONDITION AGGRAVATED BY LONG-TERM EXPOSURE:

Not applicable.

CHRONIC EFFECTS:

Prolonged inhalation of excessive dust may cause lung damage. It is attributed to 'lung overloading', a generic response to excessive amounts of any dust retained in the lung for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

Immediately wash eyes with plenty of water. If necessary, seek medical advice.

SKIN CONTACT FIRST AID:

Wash thoroughly with soapy water.

INHALATION FIRST AID:

Gargle with plenty of water and move to place where air is fresh. If necessary, seek medical advice.

INGESTION FIRST AID:

Dilute stomach contents with plenty of water. If necessary, seek medical advice.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: N/A

Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR

LEL: N/A UEL: N/A

BURNING RATE:

Not available.

HMIS Rating:

Health - 1

Flammability - 1

Reactivity - 0

EXTINGUISHING MEDIA:

Carbon dioxide, dry chemicals, foam or water.

FIRE FIGHTING INSTRUCTIONS:

Sprinkling water or use extinguisher in generally.

6. ACCIDENTAL RELEASE MEASURES

SPILL / LEAK PROCEDURES:

If spilled, sweep up or pick up by vacuum cleaner (rated for toner extraction).

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MISCELLANEOUS:

Do not breath dust as possible. Do not exposure to sewers and watercourses.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Do not handle in areas where wind blows. Flying powders are likely to contact with eyes. Do not breath dust as possible.

STORAGE REQUIREMENTS:

Keep out of reach of children. Keep at a temperature not exceeding 35 degrees for quality. Avoid direct sunlight in quality.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION:

None needed under normal use condition.

RESPIRATORY PROTECTION:

None required under normal conditions of use.

PROTECTIVE CLOTHING / EQUIPMENT:

None required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: Powder COLOR: Black

ODOR: slight plastic odor
BOILING POINT: Not applicable C
VAPOR PRESSURE: Not applicable psia
VAPOR DENSITY: Not applicable (Air = 1)

SOLUBILITY IN WATER: Insoluble

MELTING/FREEZING POINT: Not applicable C PH: Not applicable

% VOLATILES: - %

VISCOSITY: Not available EVAPORATION RATE: Not applicable

10. STABILITY AND REACTIVITY

POLYMERIZATION:

None.

CONDITIONS TO AVOID:

Not applicable in normal use.

HAZARDOUS DECOMPOSITION PRODUCTS:

will not occur.

11. TOXICOLOGICAL INFORMATION

ACUTE ORAL EFFECTS:

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Rat: >2000 mg/kg.

CARCINOGENICITY:

In 1996 IARC reevaluated Carbon Black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung. Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moveover, 2-years cancer bioassay using a typical toner preparation containing carbon black did not demonstrate an association between toner exposure and tumor development in rats.

MUTAGENICITY:

Negative (Ames test).

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DEGRADATION:

Not known.

MISCELLANEOUS:

Not known in bioaccumulation.

13. DISPOSAL CONSIDERATIONS

DISPOSAL:

Used toner should be disposed of in an environmentally appropriate manner and in accordance with governmental regulations.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Ricoh Print Cartridge Black MP C7500A

MISCELLANEOUS:

Avoid direct sunlight in quality.

15. REGULATORY INFORMATION

Canadian Disclosure List

Silica (7631-86-9)

16. OTHER INFORMATION

HMIS Rating:

Health - 1 Flammability - 1

Reactivity - 0

APPROVED BY: David Huelbig Safety Engineer TITLE: APPROVAL DATE: March 28, 2008

SUPERCEDES DATE: New Ricoh Print Cartridge Black MP C7500A Page 5 of 5 RTN Number: 00003587 March 28, 2008

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