RICOH

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Print Cartridge Magenta SP C811DNHA

Product Number: 820016 Chemical Name: mixture CAS Number: 0-00-0

Company Identification

Ricoh Corporation
5 Dedrick Place
West Caldwell, NJ 07006 USA
1-973-882-2000 or 1-973-882-5218 (For product information)
1-800-336-6737 (For emergencies)

GENERAL USE:

SP C811DN.

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
POLYESTER RESIN	> 70.0 %	Confidential
ORGANIC PIGMENT	< 10.0 %	67990-05-0
WAX	< 10.0 %	Confidential
SILICA	< 10.0 %	7631-86-9

EXPOSURE GUIDELINES:

Silica

OSHA PEL: 15 mg/m³ ACGIH TWA: 10 mg/m³

3. HAZARDS IDENTIFICATION

PRIMARY ENTRY ROUTES:

Inhalation.

ACUTE SKIN EFFECTS:

Non-irritant.

CARCINOGENICITY:

This product does not contain the carcinogenic substances which are listed in NTP, IARC and are regulated by OSHA.

MEDICAL CONDITION AGGRAVATED BY LONG-TERM EXPOSURE:

Print Cartridge Magenta SP C811DNHA

RTN Number: 00003508

Not applicable.

CHRONIC EFFECTS:

No data is available on this product.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

Immediately wash eyes with plenty of water. If unsuccessful, get medical attention.

Page 2 of 4

September 28, 2007

SKIN CONTACT FIRST AID:

Wash thoroughly with soap and water.

INHALATION FIRST AID:

Gargle with water, move to place in fresh air. If unsuccessful, get medical attention.

INGESTION FIRST AID:

Dilute stomach contents with several glasses of water. If unsuccessful, get medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: N/A

Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR

LEL: N/A UEL: N/A

BURNING RATE:

Not available.

EXTINGUISHING MEDIA:

Carbon dioxide, dry chemicals, foam or water.

FIRE FIGHTING INSTRUCTIONS:

Generally by sprinkling or extinguisher.

6. ACCIDENTAL RELEASE MEASURES

SPILL / LEAK PROCEDURES:

If spilled, sweep up or pick up by vacuum cleaner (rated for toner extraction).

MISCELLANEOUS:

Minimize inhalation of dust. Keep product out of sewers and watercourses.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Do not handle in areas where wind blows. Flying powder may enter eyes. Minimize breathing dust.

Print Cartridge Magenta SP C811DNHA Page 3 of 4 RTN Number: 00003508 September 28, 2007

STORAGE REQUIREMENTS:

Avoid direct sunlight. Do not keep this over 35 degrees centigrade. Keep out of reach of children.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION:

None needed under normal use condition.

RESPIRATORY PROTECTION:

None required under normal conditions of use.

PROTECTIVE CLOTHING / EQUIPMENT:

None required under normal conditions of use.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: Powder COLOR: Magenta

ODOR: slight plastic odor
BOILING POINT: Not applicable C
VAPOR PRESSURE: Not applicable psia
VAPOR DENSITY: Not applicable (Air = 1)

SOLUBILITY IN WATER: Insoluble
MELTING/FREEZING POINT: Approx. 110 C
PH: Not applicable

% VOLATILES: - %

VISCOSITY: Not applicable EVAPORATION RATE: Not applicable

10. STABILITY AND REACTIVITY

POLYMERIZATION:

None.

CONDITIONS TO AVOID:

Not applicable in normal use.

HAZARDOUS DECOMPOSITION PRODUCTS:

Will not occur.

11. TOXICOLOGICAL INFORMATION

ACUTE ORAL EFFECTS:

Rat: >5000mg/kg.

CARCINOGENICITY:

No data is available on this product.

MUTAGENICITY:

Negative (Ames test).

Print Cartridge Magenta SP C811DNHA Page 4 of 4
RTN Number: 00003508 September 28, 2007

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DEGRADATION:

Not known.

MISCELLANEOUS:

Not known in bioaccumulation.

13. DISPOSAL CONSIDERATIONS

DISPOSAL:

Used toner should be disposed of in an environmentally appropriate manner and in accordance with governmental regulations. Do not incinerate.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Print Cartridge Magenta SP C811DNHA

MISCELLANEOUS:

Avoid direct sunlight. Do not keep this over 35 degrees centigrade.

15. REGULATORY INFORMATION

Canadian Disclosure List

Silica (7631-86-9)

16. OTHER INFORMATION

HMIS Rating:

Health - 1 Flammability - 1 Reactivity - 0

APPROVED BY: David Huelbig
TITLE: Safety Engineer
APPROVAL DATE: September 28, 2007

SUPERCEDES DATE: New

RTN NUMBER: 00003508 (Official Copy)

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Ricoh Corporation. The data on this sheet are related only to the specific material designated herein. Ricoh Corporation assumes no legal responsibility for use or reliance upon these data.