RICOH®

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Identification

Product Name: Ricoh Color LP Toner Cartridge Type 145 Black HY Product Number: 888308 Chemical Name: mixture CAS Number: 0-00-0

Company Identification

Ricoh Corporation 5 Dedrick Place West Caldwell, NJ 07006 USA 1-973-882-2000 or 1-973-882-5218 (For product information) 1-800-336-6737 (For emergencies)

GENERAL USE: Aficio CL4000DN.

2. COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENT LISTING:

Chemical Name	Amount	CAS Number
POLYESTER RESIN	60.0 - 90.0 %	
WAX	1.0 - 20.0 %	8015-86-9
CARBON BLACK	1.0 - 20.0 %	1333-86-4

EXPOSURE GUIDELINES:

Carbon Black

OSHA PEL: 3.5 mg/m³ ACGIH TWA: 3.5 mg/m³

3. HAZARDS IDENTIFICATION

PRIMARY ENTRY ROUTES:

Inhalation, ingestion.

CARCINOGENICITY:

Carbon Black was reclassified as a Group 2B by IARC in 1996 based on the result of only the inhalation study in rats. However there was not observed the incidence of tumors on the test results on dermal or oral studies. Also 2-years inhalation study using a typical toner containing carbon black showed no association between toner exposure and animal tumors.

MEDICAL CONDITION AGGRAVATED BY LONG-TERM EXPOSURE:

Not applicable.

Ricoh Color LP Toner Cartridge Type 145 Black HY RTN Number: 00003084

CHRONIC EFFECTS:

Prolonged inhalation of excessive dust may cause lung damage. It is attributed to 'lung overloading', a generic response to excessive amounts of any dust retained in the lung for a prolonged interval. Use of this product, as intended, does not result in inhalation of excessive dust.

4. FIRST AID MEASURES

EYE CONTACT FIRST AID:

Immediately wash eyes with plenty of water. If unsuccessful, get medical attention.

SKIN CONTACT FIRST AID:

Wash thoroughly with soap and water.

INHALATION FIRST AID:

Gargle with water, move to place in fresh air. If unsuccessful, get medical attention.

INGESTION FIRST AID:

Dilute stomach contents with several glasses of water. If unsuccessful, get medical attention.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

COC Flash Point: N/A Autoignition Temperature: N/A

FLAMMABLE LIMITS IN AIR LEL: N/A UEL: N/A

BURNING RATE:

0.223.

EXTINGUISHING MEDIA: CO2, dry chemicals, foam or water.

FIRE FIGHTING INSTRUCTIONS:

Generally by sprinkling or extinguisher.

6. ACCIDENTAL RELEASE MEASURES

SPILL / LEAK PROCEDURES:

If spilled, sweep up or pick up by vacuum cleaner (rated for toner extraction).

MISCELLANEOUS:

Minimize inhalation of dust. Keep product out of sewers and watercourses.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Do not handle in areas where wind blows. Flying powder may enter eyes. Minimize breathing dust.

Ricoh Color LP Toner Cartridge Type 145 Black HY RTN Number: 00003084

STORAGE REQUIREMENTS:

Avoid direct sunlight. Do not keep this over 35C. Keep out of reach of children.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

VENTILATION:

None needed under normal use condition.

RESPIRATORY PROTECTION:

Use an approved dust respirator for concentrations in excess of the applicable exposure limits.

PROTECTIVE CLOTHING / EQUIPMENT:

Use chemical-resistant apron or other impervious clothing, if needed, to avoid contaminating regular clothing which could result in prolonged or repeated skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

FORM: COLOR: ODOR: BOILING POINT: VAPOR PRESSURE: VAPOR DENSITY: SOLUBILITY IN WATER: MELTING/FREEZING POINT: PH: % VOLATILES: VISCOSITY: EVAPORATION RATE: DENSITY (G/CM3): Powder Black slight plastic odor Not applicable C Not applicable mm Hg Not applicable (Air = 1) Insoluble Not applicable C Not applicable <0.2 % Not available Not applicable approx. 1.2

10. STABILITY AND REACTIVITY

POLYMERIZATION: None.

CONDITIONS TO AVOID: Not applicable in normal use.

HAZARDOUS DECOMPOSITION PRODUCTS: Will not occur.

11. TOXICOLOGICAL INFORMATION

ACUTE ORAL EFFECTS:

Rat (LD50): >5000mg/kg.

CARCINOGENICITY:

In 1996 IARC reevaluated Carbon Black as a Group 2B carcinogen (possible human carcinogen). This evaluation is given to carbon black for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to free carbon black at levels that induce particle overload of the lung.

Ricoh Color LP Toner Cartridge Type 145 Black HY RTN Number: 00003084

Page 4 of 5 December 1, 2004

Studies performed in animal models other than rats have not demonstrated an association between carbon black and lung tumors. Moreover, 2-years cancer bioassay using a typical toner preparation containing carbon black did not demonstrate an association between toner exposure and tumor development in rats.

MUTAGENICITY: Negative (Ames test).

TERATOGENICITY: Not applicable.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DEGRADATION: Not known.

MISCELLANEOUS: Not known in bioaccumulation.

13. DISPOSAL CONSIDERATIONS

DISPOSAL:

Used toner should be disposed of in an environmentally appropriate manner and in accordance with governmental regulations. Do not incinerate.

14. TRANSPORT INFORMATION

PRODUCT LABEL: Ricoh Color LP Toner Cartridge Type 145 Black HY

15. REGULATORY INFORMATION

MISCELLANEOUS INFORMATION:

Avoid direct sunlight. Do not keep this over 35C.

16. OTHER INFORMATION

HMIS Rating:

Health -	1
Flammability -	1
Reactivity -	0

David Huelbig
Safety Engineer
October 12, 2004
New
00003084 (Official Copy)

This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of Ricoh Corporation. The data on this sheet are related only to the specific material designated herein. Ricoh Corporation assumes no legal

responsibility for use or reliance upon these data.

END OF MSDS
